

**STATEMENT
OF
WORK
(SOW)

FOR THE REBUILD OF THE AAV
TORQUE CONVERTOR ASSEMBLY**

NSN 2520-01-132-5989

SOW-04-CBG-84338C-1/1

December 17 2001

STATEMENT OF WORK FOR THE
REBUILD OF THE AAV
TORQUE CONVERTOR ASSEMBLY
NSN 2530-01-132-5989

Table of Content

<u>PARAGRAPH</u>	<u>TITLE</u>	<u>PAGE</u>
1.0	Scope	1
1.1	Background	1
2.0	Applicable Document	1
2.1	Military Standards	1
2.2	Other Government Documents and Publications	1
2.3	Industry Standards	2
3.0	Requirements	2
3.1	General Tasks	3
3.2	Detailed Tasks	3
3.2.1	Phase I-Rebuild	3
3.2.2	Phase II-Inspection, Testing, and Acceptance	3
3.2.3	Phase III-Packaging, Handling, Storage, and Transportation (PHS&T)	3
3.3	Configuration Management	4
3.4	Government Furnished Equipment (GFE)/Government Furnished Materiel (GFM)	4
3.5	Contractor Furnished Materiel	4
3.6	Quality Assurance Provisions	4
4.0	Reports	5

**STATEMENT OF WORK FOR THE
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NSN 2530-01-132-5989**

1.0 SCOPE. This Statement of Work (SOW), along with TM8F152B-25&P/A establishes and sets forth tasks and identifies the work efforts that shall be performed by the contractor in the rebuild of the Assault Amphibious Vehicle (AAV) Torque Convertor Assembly. This document contains minimum requirements to restore the AAV Torque Convertor Assembly to Condition Code "A". Condition Code "A" is defined as "serviceable/issuable without qualification, new, used, repaired or reconditioned material which is serviceable and issuable to all customers without limitations or restrictions". The Torque Convertor Assembly is identified by National Stock Number (NSN) 2520-01-132-5989.

1.1 BACKGROUND. Rebuild is defined as that maintenance technique to restore an item to a standard as near as possible to original or new condition in appearance, performance, and life expectancy. This is accomplished through complete disassembly of the item, inspection of all parts or components, repair or replacement of worn or unserviceable parts using original manufacturing tolerances and/or specifications and subsequent reassembly of the item.

2.0 APPLICABLE DOCUMENTS. The following documents form a part of this SOW to the extent specified. Unless otherwise specified, the issues of these documents are those listed in the Department of Defense Index of Specifications and Standards (DoDISS) and supplement thereto which is in effect on the date of solicitation. In the event of conflict between the documents referenced and the contents of this SOW, the contents of this SOW shall be the superseding requirement.

2.1 Military Standards

MIL-STD-2073-1D	DoD Standard Practice for Military Packaging
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MIL-STD-129	DoD Standard Practice for Military Marking
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2.2 Other Government Documents and Publications

DoD 4160.21-M	Defense Material Disposition Manual
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TM 8F152B-25&P/A	Power Plant Assembly Assault Amphibious Vehicle (AAV7A1-Models AAVP7A1, AAVC7A1, AAVR7A1)
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TM 2350-45	DMA Standard Procedures
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Engineering Drawing 2600146 Torque Convertor Assembly
CAGE 80064

DoD 4000.25-1-M MILSTRIP Manual

Military Handbooks (For Guidance)

MIL-HDBK-61 Configuration management Guidance

2.3 Industry Standards

ISO 9002 or ANSI/ISO/ASQC Quality System-Model for Quality
Q 9002-1994 Quality Systems Assurance in Production, Installation and Servicing

Industry Standards (For Guidance)

ANSI/EIA-649 National Consensus Standard for Configuration
Management

Copies of Military Standards and Specifications are available from the DoD Single Stock Point, Document Automation and Production Service, Building 4D, 700 Robbins Avenue, Philadelphia, PA 19111-5094, Commercial (215) 697-2179 or DSN 442-2179 or <http://www.dodssp.daps.mil>. Copies of other Government documents and publications requirements shall be obtained through the Contracting Officer: Contracts Department (Code 891), P.O. Drawer 43019, 814 Radford Blvd., Marine Corps Logistics Bases, Albany, Georgia 31704-3019, commercial telephone number (229) 639-6761 or DSN 567. Copies of Engineering drawing, if applicable, shall be obtained from Supply Chain Management Center, Attn: (Code 583-1) 814 Radford Blvd., STE 20320, Albany, Georgia, 31704-0320, Commercial (229) 639-6410 or DSN 567-6410.

3.0 REQUIREMENTS

3.1 General Tasks. In fulfilling the specified requirements, the contractor shall:

a. Provide materials, labor, facilities, and services necessary to troubleshoot, test, diagnose, engineer, integrate, install, repair, rebuild, and calibrate as required to make the Torque Convertor Assembly fully operational. Upon completion of the rebuild, the Torque Convertor Assembly shall be Condition Code "A".

b. Conduct final-on-site testing which shall be witnessed by Marine Corps System Command (MCSC) (CBG), Albany, Georgia representative at his/her discretion.

c. The contractor shall be responsible for all structural, electrical, and mechanical requirements associated with the rebuild of the Torque Converter Assembly specified in TM 8F152B-25&P/A, TM 2350-45, and Engineering Drawing 2600146, CAGE 80064.

d. Ensure all Torque Converter Assembly meet the configuration of Engineering Drawing 2600146, CAGE 80064.

e. All mandatory replacement parts shall be replaced 100%. Economical replacement parts may be reused if they meet the applicable inspection requirements in TM 2350-45. All parts shall be disposed of in accordance with DoD 4160.21-M.

3.2 Detailed Tasks. The following tasks describe the different phases for the rebuild of the Torque Converter Assembly.

3.2.1 Phase - I - Rebuild. The contractor shall receive the Torque Converter Assembly for rebuild. The contractor shall then disassemble the Torque Converter Assembly into components and conduct the rebuild process. The contractor shall rebuild components in accordance with the requirements in TM 8F152B-25&P/A and this SOW. The contractor shall be responsible for supplying all equipment, tools, test equipment, and materials for the conduct of this effort. The contractor shall be responsible for the integration and assembly of all components. The configuration identification for the Torque Converter Assembly is defined by the specifications annotated on current revision levels of Engineering Drawing 2600146, Cage 80064. Upon completion of the rebuild, the Torque Converter Assembly shall be in condition code "A". A Rebuild Data Plate shall be installed centered in the rear below the item identification plate. The rebuild data plate shall contain the following (REBUILT BY:) (INSPECTED BY:) and (DATE REBUILT:). The plate shall be no more than .008 in thickness, "2 ¾" in length and ¾" in height.

3.2.2 Phase II - Inspection, Testing, and Acceptance. Inspection, testing, and acceptance of the Torque Converter Assembly shall be conducted in accordance with TM 8F152B-25&P/A and ANSI/ISO/ASQC Q 9002-1994. Any deficiencies discovered will be corrected by the contractor.

3.2.3 Packaging, Handling, Storage, and Transportation (PHS&T)

a. The contractor shall be responsible for preservation and packaging for items rebuilt under the terms of this statement of work. Items being prepared for long term storage or immediate shipment to overseas destinations shall be level A in accordance with MIL-STD 2037-1D, Appendix A., VI., Electronic Equipment. Items scheduled for domestic shipment for immediate use or short-term storage shall be level B requirements.

b. Marking for shipment and storage shall be in accordance with MIL-STD-129.

c. The Marine Corps will provide the contractor with the shipping address(es) for delivery of the rebuilt equipment, and the contractor shall be responsible for arranging for shipment to the

predesignated site(s). The Marine Corps will be responsible for transportation cost associated with the shipping the subject equipment to and from the contractor.

3.3 Configuration Control

a. The contractor shall apply configuration control procedures to established configuration items. The contractor shall not implement configuration changes to an item's documented performance or design characteristics without prior written authorization. If deemed necessary to temporarily depart from the authorized configuration, the contractor shall prepare and submit a Request For Deviation RFD. MIL-HDBK-61 and ANSI/EIA-649 provide guidance for preparing RFDs.

b. The creation and submission of RFDs shall be accomplished using MEARS CREATE software, which resides at a secure web site, <https://mearsweb.redstone.army.mil>. For the purpose of gaining access to the web site, the contractor shall request user-id and password privileges from the Requiring Office identified in Block 6 of the applicable Contract Data requirements List. The contractor shall direct technical or functional questions concerning usage of MEARS CREATE software to the Requiring Office for guidance. The contractor shall notify the Requiring Office by electronic mail when completed MEARS RFDs are ready for formal submission.

3.4 Government Furnished Equipment (GFE)/Government Furnished Materiel (GFM). The Management Control Activity (MCA/Code 573-2) will coordinate GFE/GFM requests and maintain a central control system on all government owned assets in the contractor's possession. The MCA will forward a GFE Accountability Agreement to the Contractor for signature on an annual basis to establish a chain of custody and property responsibility for Marine Corps assets. The contractor is to acknowledge receipt of GFM to the MCA within 15 days of receipt. (This can be done by mailing (Materiel Management Department, Management Control Activity (Code 573-2) 814 Radford Blvd, STE 20320, Albany GA 31704-0320) or faxing (commercial 229-639-5498 or DSN 567-5498) a copy of the DD3148).

3.5 Contractor Furnished Materiel (CFM). The Contractor may requisition materials as required in the performance of this SOW through the DoD Supply System. DOD 4000.25-1-M (MILSTRIP) Chapter 11 provides guidance to the contractors on the requisitioning process. The decision to utilize CFM procured from the DoD Supply System shall be based upon cost effectiveness, availability of materiel and the required completion/delivery date.

3.6. Quality Assurance Provisions

3.6.1 The performance of the contractor's quality of work performed, materiel provided and documents written shall be subject to in-process review and inspection by the MCSC (CBG), Albany, Georgia representative during contract performance. Inspection may be accomplished at any work location. The MCSC (CBG), Albany, Georgia representative shall be permitted to

observe the work/tasks accomplishment and/or to conduct inspections at any reasonable hour. Acceptance Tests shall be held in-plant. The MCSC (CBG), Albany, Georgia representative requires, at a minimum, two weeks notification of acceptance test to allow for sufficient time for MCSC (CBG), Albany, Georgia representative to witnessing acceptance, if he or she desires. Inspection by the MCSC (CBG), Albany, Georgia representative of all acceptance tests, materials and associated lists furnished hereunder does not relieve the contractor from any responsibility regarding defects or other failures to meet the SOW requirements which may be disclosed prior to final acceptance.

3.6.2 The contractor shall provide and maintain a Quality System that as a minimum adheres to the requirements of ANSI/ISO/ASQC Q9003-1994. The contractor's work shall be subject to in-process reviews and inspections for compliance with these procedures and standards by MCSC (CBG), Albany, Georgia representative. Noncompliance with these quality assurance procedures resulting in degraded quality of work may result in a stop-work order requiring action by the contractor to correct the work performed and to enforce compliance with quality assurance procedures or face contract termination. Notwithstanding such inspection, it shall be the contractor's responsibility to ensure that the entire system meets the performance requirements of this SOW.

4.0 Reports. All reports deliverables shall be submitted in hard copy to Marine Corps System Command, Attn: (GBG), 814 Radford Blvd., Suite 20320, Albany Georgia 31704-0320, unless directed otherwise in a Contract Data Requirements List

4.1 Monthly Production Status Report. A monthly Production Status Report shall be submitted summarizing the progress and status of the AAV Torque Converter Assembly.

(1 Data Item)

Form Approved
OMB No. 0704-0188

The public reporting burden for this collection of information is estimated to average 100 hours per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing the burden, to Department of Defense, Washington Headquarters Services, Directorate for Information Operations and Reports (0704-0188), 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302. Respondents should be aware that notwithstanding any other provision of law, no person shall be subject to any penalty for failing to comply with a collection of information if it does not display a currently valid OMB control number. Please DO NOT RETURN your form to the above address. Send completed form to the Government Issuing Contracting Officer for the Contract/PRI No. listed in Block E.

17. PRICE GROUP
18. ESTIMATED TOTAL PRICE

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G. PREPARED BY <i>W. R. C.</i>	H. DATE <i>12/14/01</i>	I. APPROVED BY <i>R. E. Hoffman</i>	J. DATE <i>12/14/01</i>
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(1 Data Item)

Form Approved
OMB No. 0704-0188

The public reporting burden for this collection of information is estimated to average 110 hours per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing the burden, to Department of Defense, Washington Headquarters Services, Directorate for Information Operations and Reports (04), 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302. Respondents should be aware that notwithstanding any other notice of law, no person shall be subject to any penalty for failing to comply with a collection of information if it does not display a currently valid OMB control number. Please DO NOT RETURN your form to the above address. Send completed form to the Government Issuing Contracting Officer for the Contract/PR No. listed in Block E.

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